

Garant

Indexable insert for turning ZCMX 09T304, for "4 in 1" turning and boring tools, Grade: HUZ310

**Order data**

Order number	268438 HUZ310
GTIN	4062406392680
Item class	21K

Description**Suitable for:**

Boring tool No. 268463 – 268468, size 8.

Technical description

Main application	N
Feed rate f when turning	0.05 - 0.4 mm
Corner radius	0.4 mm
Feed rate f when drilling	0.03 - 0.3 mm
Coating	uncoated
Number of changes/inserts	2
Cutting depth a_p	0.2 - 4 mm
Grade	HUZ310
Cutting conditions	continuous

Cutting speed v_c main application	200 - 600 m/min
ISO code indexable insert	ZCMX 10T308
Tool material	Carbide
suitable for tool dia. D_c	18 mm
Type of product	Indexable insert for turning